



Safety Data Sheet according to Regulation (EC) No 1907/2006

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Pattex Powerkleber Stabilit Express

SDS No. : 43189
V005.1

Revision: 21.11.2018

printing date: 27.04.2021

Replaces version from: 29.06.2018

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Pattex Powerkleber Stabilit Express, Harz

1.2. Relevant identified uses of the substance or mixture and uses advised against

Intended use:

2-Component methyl methacrylate adhesive

1.3. Details of the supplier of the safety data sheet

Henkel AG & Co. KGaA

Henkelstr. 67

40589 Düsseldorf

Germany

Phone: +49 211 797 0

Fax-no.: +49 211 798 2009

ua-productsafety.de@henkel.com

1.4. Emergency telephone number

The Henkel information service also provides an around-the-clock telephone service on phone no.+49-(0)211-797-3350 for exceptional cases.

Further information is available at Poison Control Centers.

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification (CLP):

Flammable liquids	Category 2
H225 Highly flammable liquid and vapor.	
Skin irritation	Category 2
H315 Causes skin irritation.	
Serious eye irritation	Category 2
H319 Causes serious eye irritation.	
Skin sensitizer	Category 1
H317 May cause an allergic skin reaction.	
Specific target organ toxicity - single exposure	Category 3
H335 May cause respiratory irritation.	

2.2. Label elements

Label elements (CLP):

Hazard pictogram:**Contains**

Methyl methacrylate

Signal word:

Danger

Hazard statement:

H225 Highly flammable liquid and vapor.
H315 Causes skin irritation.
H317 May cause an allergic skin reaction.
H319 Causes serious eye irritation.
H335 May cause respiratory irritation.

Precautionary statement:

P101 If medical advice is needed, have product container or label at hand.
P102 Keep out of reach of children.
P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P261 Avoid breathing vapors.
P271 Use only outdoors or in a well-ventilated area.
P280 Wear protective gloves/eye protection.
P501 Dispose of contents/container in accordance with national regulation.

2.3. Other hazards

Persons suffering from allergic reactions to acrylates should avoid contact with the product.

Pregnant women should absolutely avoid inhalation and skin contact.

Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.

SECTION 3: Composition/information on ingredients**3.2. Mixtures****General chemical description:**

2-Component methyl methacrylate adhesive

Base substances of preparation:

Polyester
Polyether
Methylmethacrylate

Declaration of the ingredients according to CLP (EC) No 1272/2008:

Hazardous components CAS-No.	EC Number REACH-Reg No.	content	Classification
Methyl methacrylate 80-62-6	201-297-1 01-2119452498-28	20- 40 %	Flam. Liq. 2 H225 STOT SE 3 H335 Skin Irrit. 2 H315 Skin Sens. 1 H317
Vinyltoluene 25013-15-4	246-562-2	10- < 20 %	Flam. Liq. 3 H226 Skin Irrit. 2 H315 Eye Irrit. 2 H319 Acute Tox. 4; Inhalation H332 STOT SE 3 H335 Asp. Tox. 1 H304 Aquatic Chronic 2 H411
1,1'-(p-Tolylimino)dipropyl-2-ol 38668-48-3	254-075-1	0,1- < 1 %	Acute Tox. 3; Oral H301 Eye Irrit. 2 H319 Aquatic Chronic 3 H412

**For full text of the H - statements and other abbreviations see section 16 "Other information".
Substances without classification may have community workplace exposure limits available.**

SECTION 4: First aid measures

4.1. Description of first aid measures

General information:

In case of adverse health effects seek medical advice.

Inhalation:

Move to fresh air, consult doctor if complaint persists.

Skin contact:

Rinse with running water and soap. Apply replenishing cream. Change all contaminated clothing. If necessary, see a dermatologist.

Eye contact:

Immediately flush eyes with soft jet of water or eye rinse solution for at least 5 minutes. If pains remain (intensive smarting, sensitivity to light, visual disturbance) continue flushing and contact/seek doctor or hospital.

Ingestion:

Rinse mouth and throat. Drink 1-2 glasses of water. Seek medical advice.

4.2. Most important symptoms and effects, both acute and delayed

SKIN: Redness, inflammation.

May cause an allergic skin reaction.

Causes serious eye irritation.

RESPIRATORY: Irritation, coughing, shortness of breath, chest tightness.

4.3. Indication of any immediate medical attention and special treatment needed

See section: Description of first aid measures

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media:

carbon dioxide, foam, powder, water spray jet, fine water spray

Extinguishing media which must not be used for safety reasons:

High pressure waterjet

5.2. Special hazards arising from the substance or mixture

Can form explosive gas/air mixtures.

5.3. Advice for firefighters

Wear protective equipment.

Wear self-contained breathing apparatus.

Additional information:

Cool endangered containers with water spray jet.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Wear protective equipment.

Danger of slipping on spilled product.

Avoid contact with skin and eyes.

Ensure adequate ventilation.

6.2. Environmental precautions

Do not empty into drains / surface water / ground water.

6.3. Methods and material for containment and cleaning up

Remove with liquid-absorbing material (sand, peat, sawdust).

Dispose of contaminated material as waste according to Section 13.

6.4. Reference to other sections

See advice in section 8

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Ensure that workrooms are adequately ventilated.

Take measures to prevent the build-up of electrostatic charges.

Avoid naked flames, sparking and sources of ignition.

Avoid skin and eye contact.

Hygiene measures:

Do not eat, drink or smoke while working.

Wash hands before work breaks and after finishing work.

7.2. Conditions for safe storage, including any incompatibilities

Keep only in original container.

Keep container in a well ventilated place.

Store protected from heat influence.

Temperatures between 0 °C and + 30 °C

Store in a cool place, max. storage temperature 30°C.

Do not store together with food or other consumables (coffee, tea, tobacco, etc.).

7.3. Specific end use(s)

2-Component methyl methacrylate adhesive

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational Exposure Limits

Valid for
Germany

Ingredient [Regulated substance]	ppm	mg/m ³	Value type	Short term exposure limit category / Remarks	Regulatory list
Methyl methacrylate 80-62-6	50	210	Exposure limit(s):	2 If the AGW and BGW values are complied with, there should be no risk of reproductive damage (see Number 2.7).	TRGS 900
Methyl methacrylate 80-62-6			Short Term Exposure Classification:	Category I: substances for which the localized effect has an assigned OEL or for substances with a sensitizing effect in respiratory passages.	TRGS 900
Methyl methacrylate 80-62-6 [METHYL METHACRYLATE]	100		Short Term Exposure Limit (STEL):	Indicative	ECLTV
Methyl methacrylate 80-62-6 [METHYL METHACRYLATE]	50		Time Weighted Average (TWA):	Indicative	ECLTV
Vinyltoluene 25013-15-4	20	98	Exposure limit(s):	2	TRGS 900
Vinyltoluene 25013-15-4			Short Term Exposure Classification:	Category I: substances for which the localized effect has an assigned OEL or for substances with a sensitizing effect in respiratory passages.	TRGS 900
Silicic acid 1343-98-2 [ALLGEMEINER STAUBGRENZWERT]			Explanations and basis for exposure limits in the workplace air - Number:		TRGS 901

Predicted No-Effect Concentration (PNEC):

Name on list	Environmental Compartment	Exposure period	Value				Remarks
			mg/l	ppm	mg/kg	others	
Methyl methacrylate 80-62-6	aqua (freshwater)		0,94 mg/l				
Methyl methacrylate 80-62-6	aqua (marine water)		0,94 mg/l				
Methyl methacrylate 80-62-6	aqua (intermittent releases)		0,94 mg/l				
Methyl methacrylate 80-62-6	sewage treatment plant (STP)		10 mg/l				
Methyl methacrylate 80-62-6	sediment (freshwater)				5,74 mg/kg		
Methyl methacrylate 80-62-6	Soil				1,47 mg/kg		

Derived No-Effect Level (DNEL):

Name on list	Application Area	Route of Exposure	Health Effect	Exposure Time	Value	Remarks
Methyl methacrylate 80-62-6	Workers	dermal	Acute/short term exposure - local effects		1,5 mg/cm ²	
Methyl methacrylate 80-62-6	Workers	dermal	Long term exposure - systemic effects		13,67 mg/kg	
Methyl methacrylate 80-62-6	Workers	Inhalation	Long term exposure - systemic effects		208 mg/m ³	
Methyl methacrylate 80-62-6	Workers	dermal	Long term exposure - local effects		1,5 mg/cm ²	
Methyl methacrylate 80-62-6	Workers	Inhalation	Long term exposure - local effects		208 mg/m ³	
Methyl methacrylate 80-62-6	General population	dermal	Acute/short term exposure - local effects		1,5 mg/cm ²	
Methyl methacrylate 80-62-6	General population	dermal	Long term exposure - systemic effects		8,2 mg/kg	
Methyl methacrylate 80-62-6	General population	Inhalation	Long term exposure - systemic effects		74,3 mg/m ³	
Methyl methacrylate 80-62-6	General population	dermal	Long term exposure - local effects		1,5 mg/cm ²	
Methyl methacrylate 80-62-6	General population	Inhalation	Long term exposure - local effects		104 mg/m ³	

Biological Exposure Indices:

None

8.2. Exposure controls:**Respiratory protection:**

Suitable breathing mask when there is inadequate ventilation.

Combination filter: ABEKP (EN 14387)

This recommendation should be matched to local conditions.

Hand protection:

Recommended are gloves made from Nitril rubber (Material thickness >0,1 mm, Perforation time < 30s).Gloves should be replaced after each short time contact or contamination. Available at laboratory specialized trade or at pharmacies / chemist's shops.

In the case of longer contact protective gloves made from nitrile rubber are recommended according to EN 374.

material thickness > 0.4 mm

Perforation time > 10 minutes

In the case of longer and repeated contact please note that in practice the penetration times may be considerably shorter than those determined according to EN 374. The protective gloves must always be checked for their suitability for use at the specific workplace (e.g. mechanical and thermal stress, product compatibility, antistatic effects, etc.). The gloves must be replaced immediately at the first signs of wear and tear. The information provided by the manufacturers and given in the relevant trade association regulations for industrial safety must always be observed. We recommend that a hand care plan is drawn up in cooperation with a glove manufacturer and the trade association in accordance with the local operating conditions.

Eye protection:

Goggles which can be tightly sealed.

Protective eye equipment should conform to EN166.

Skin protection:

Suitable protective clothing

Protective clothing should conform to EN 14605 for liquid splashes or to EN 13982 for dusts.

Advices to personal protection equipment:

The information provided on personal protective equipment is for guidance purposes only. A full risk assessment should be conducted prior to using this product to determine the appropriate personal protective equipment to suit local conditions. Personal protective equipment should conform to the relevant EN standard.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Appearance	liquid viscous brown
Odor	characteristic
Odour threshold	No data available / Not applicable
pH	No data available / Not applicable
Melting point	No data available / Not applicable
Solidification temperature	No data available / Not applicable
Initial boiling point	No data available / Not applicable
Flash point	10 °C (50 °F); no method
Evaporation rate	No data available / Not applicable
Flammability	No data available / Not applicable
Explosive limits	
lower	1,1 % (V)
upper	12,5 % (V)
	The product is not explosive. The formation of explosive vapor/air mixtures is possible.
Vapour pressure	No data available / Not applicable
Relative vapour density:	No data available / Not applicable
Density	0,96 - 1,00 g/cm ³
(20 °C (68 °F))	
Bulk density	No data available / Not applicable
Solubility	No data available / Not applicable
Solubility (qualitative)	Partially soluble
(23 °C (73.4 °F); Solvent: Water)	
Partition coefficient: n-octanol/water	No data available / Not applicable
Auto-ignition temperature	No data available / Not applicable
Decomposition temperature	No data available / Not applicable
Viscosity	15.000 - 25.000 mPa.s
(Brookfield; 20 °C (68 °F))	
Viscosity (kinematic)	No data available / Not applicable
Explosive properties	No data available / Not applicable
Oxidising properties	No data available / Not applicable

9.2. Other information

No data available / Not applicable

SECTION 10: Stability and reactivity

10.1. Reactivity

Reducing agents.
Strong oxidizing agents.

10.2. Chemical stability

Stable under recommended storage conditions.

10.3. Possibility of hazardous reactions

See section reactivity

10.4. Conditions to avoid

None if used for intended purpose.

10.5. Incompatible materials

See section reactivity.

10.6. Hazardous decomposition products

None known.

SECTION 11: Toxicological information**General toxicological information:**

Persons suffering from allergic reactions to acrylates should avoid contact with the product.

11.1. Information on toxicological effects**Acute oral toxicity:**

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Species	Method
Methyl methacrylate 80-62-6	LD50	9.400 mg/kg	rat	not specified
1,1'-(p- Tolylimino)dipropan-2-ol 38668-48-3	LD50	100 mg/kg	rat	not specified

Acute dermal toxicity:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Species	Method
Methyl methacrylate 80-62-6	LD50	> 5.000 mg/kg	rabbit	not specified

Acute inhalative toxicity:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Test atmosphere	Exposure time	Species	Method
Methyl methacrylate 80-62-6	LC50	29,8 mg/l	vapour	4 h	rat	not specified

Skin corrosion/irritation:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Exposure time	Species	Method
1,1'-(p- Tolylimino)dipropan-2-ol 38668-48-3	not irritating		rabbit	not specified

Serious eye damage/irritation:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Exposure time	Species	Method
1,1'-(p- Tolylimino)dipropan-2-ol 38668-48-3	irritating		rabbit	not specified

Respiratory or skin sensitization:

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Test type	Species	Method
Methyl methacrylate 80-62-6	sensitising	Mouse local lymphnode assay (LLNA)	mouse	OECD Guideline 429 (Skin Sensitisation: Local Lymph Node Assay)
1,1'-(p- Tolylimino)dipropen-2-ol 38668-48-3	not sensitising	Guinea pig maximisation test	guinea pig	OECD Guideline 406 (Skin Sensitisation)

Germ cell mutagenicity:

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Type of study / Route of administration	Metabolic activation / Exposure time	Species	Method
Methyl methacrylate 80-62-6	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		not specified

Carcinogenicity

No data available.

Reproductive toxicity:

No data available.

STOT-single exposure:

No data available.

STOT-repeated exposure::

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result / Value	Route of application	Exposure time / Frequency of treatment	Species	Method
Methyl methacrylate 80-62-6	LOAEL 2000 ppm	inhalation	14 weeks 6 hrs/day, 5 days/wk	mouse	Dose Range Finding Study
Methyl methacrylate 80-62-6	NOAEL 1000 ppm	inhalation	14 weeks 6 hrs/day, 5 days/wk	mouse	Dose Range Finding Study

Aspiration hazard:

No data available.

SECTION 12: Ecological information

General ecological information:

Do not empty into drains, soil or bodies of water.

12.1. Toxicity

Toxicity (Fish):

LC50 > 10 - <= 100 mg product/l.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
Methyl methacrylate 80-62-6	LC50	350 mg/l		Leuciscus idus	OECD Guideline 203 (Fish, Acute Toxicity Test)
Vinyltoluene 25013-15-4	LC50	5,2 mg/l	96 h	Pimephales promelas	OECD Guideline 203 (Fish, Acute Toxicity Test)
1,1'-(p-Tolylimino)dipropen-2-ol 38668-48-3	LC50	17 mg/l	96 h	Brachydanio rerio (new name: Danio rerio)	OECD Guideline 203 (Fish, Acute Toxicity Test)

Toxicity (Daphnia):

EC50 > 10 - <= 100 mg product/l.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
Methyl methacrylate 80-62-6	EC50	69 mg/l	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
Vinyltoluene 25013-15-4	EC50	1,3 mg/l	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
1,1'-(p-Tolylimino)dipropen-2-ol 38668-48-3	EC50	28,8 mg/l	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)

Chronic toxicity to aquatic invertebrates

No data available.

Toxicity (Algae):

EC50 > 10 - <= 100 mg product/l.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
Methyl methacrylate 80-62-6	EC50	170 mg/l	4 d	Selenastrum capricornutum (new name: Pseudokirchneriella subcapitata)	OECD Guideline 201 (Alga, Growth Inhibition Test)
Methyl methacrylate 80-62-6	NOEC	100 mg/l	4 d	Selenastrum capricornutum (new name: Pseudokirchneriella subcapitata)	OECD Guideline 201 (Alga, Growth Inhibition Test)
Vinyltoluene 25013-15-4	EC50	2,6 mg/l	72 h	Selenastrum capricornutum (new name: Pseudokirchneriella subcapitata)	OECD Guideline 201 (Alga, Growth Inhibition Test)
Vinyltoluene 25013-15-4	NOEC	1,6 mg/l	72 h	Selenastrum capricornutum (new name: Pseudokirchneriella subcapitata)	OECD Guideline 201 (Alga, Growth Inhibition Test)

Toxicity to microorganisms

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
Methyl methacrylate 80-62-6	EC0	100 mg/l	30 min		not specified

12.2. Persistence and degradability

Hazardous substances CAS-No.	Result	Test type	Degradability	Exposure time	Method
Methyl methacrylate 80-62-6	readily biodegradable	aerobic	95 %	19 d	EU Method C.4-B (Determination of the "Ready" Biodegradability Modified OECD Screening Test)
1,1'-(p-Tolylimino)dipropan-2-ol 38668-48-3			< 20 %		OECD Guideline 302 B (Inherent biodegradability: Zahn-Wellens/EMPA Test)
1,1'-(p-Tolylimino)dipropan-2-ol 38668-48-3		aerobic	< 1 %	28 d	OECD Guideline 301 D (Ready Biodegradability: Closed Bottle Test)

12.3. Bioaccumulative potential

Hazardous substances CAS-No.	Bioconcentration factor (BCF)	Exposure time	Temperature	Species	Method
Vinyltoluene 25013-15-4	96 - 180	30 d		Lepomis macrochirus	not specified

12.4. Mobility in soil

Hazardous substances CAS-No.	LogPow	Temperature	Method
Methyl methacrylate 80-62-6	1,38		not specified
Vinyltoluene 25013-15-4	3,35	25 °C	not specified
1,1'-(p-Tolylimino)dipropan-2-ol 38668-48-3	1,47		OECD Guideline 107 (Partition Coefficient (n-octanol / water), Shake Flask Method)

12.5. Results of PBT and vPvB assessment

Hazardous substances CAS-No.	PBT / vPvB
Methyl methacrylate 80-62-6	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.

12.6. Other adverse effects

No data available.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Product disposal:

Dispose of waste and residues in accordance with local authority requirements.

Disposal of uncleaned packages:

Use packages for recycling only when totally empty.

Waste code

080409

SECTION 14: Transport information

14.1. UN number

ADR	1133
RID	1133
ADN	1133
IMDG	1133
IATA	1133

14.2. UN proper shipping name

ADR	ADHESIVES
RID	ADHESIVES
ADN	ADHESIVES
IMDG	ADHESIVES
IATA	Adhesives

14.3. Transport hazard class(es)

ADR	3
RID	3
ADN	3
IMDG	3
IATA	3

14.4. Packing group

ADR	III
RID	III
ADN	III
IMDG	III
IATA	III

14.5. Environmental hazards

ADR	not applicable
RID	not applicable
ADN	not applicable
IMDG	not applicable
IATA	not applicable

14.6. Special precautions for user

ADR	not applicable Tunnelcode: (E)
RID	not applicable
ADN	not applicable
IMDG	not applicable
IATA	not applicable

Packed goods < 450 L (ADR) and < 30 L (IMDG) can be classified in packaging group III, based on the viscosity (ADR 2.2.3.1.4 and IMDG 2.3.2.2)

14.7. Transport in bulk according to Annex II of Marpol and the IBC Code

not applicable

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

VOC content	71,00 %
(VOCV 814.018 VOC regulation CH)	

15.2. Chemical safety assessment

A chemical safety assessment has not been carried out.

National regulations/information (Germany):

WGK: WGK = 1, slightly water endangering mixture. Classification according to the mixture rules in German AwSV regulation annex 1, number 5.2 from 18. April 2017.

BG regulations, rules, infos:

BG regulation: BGV B 1 Handling hazardous substances

Storage class according to TRGS 510: 3

SECTION 16: Other information

The labelling of the product is indicated in Section 2. The full text of all abbreviations indicated by codes in this safety data sheet are as follows:

H225 Highly flammable liquid and vapor.
H226 Flammable liquid and vapor.
H301 Toxic if swallowed.
H304 May be fatal if swallowed and enters airways.
H315 Causes skin irritation.
H317 May cause an allergic skin reaction.
H319 Causes serious eye irritation.
H332 Harmful if inhaled.
H335 May cause respiratory irritation.
H411 Toxic to aquatic life with long lasting effects.
H412 Harmful to aquatic life with long lasting effects.

Further information:

This Safety Data Sheet has been produced for sales from Henkel to parties purchasing from Henkel, is based on Regulation (EC) No 1907/2006 and provides information in accordance with applicable regulations of the European Union only. In that respect, no statement, warranty or representation of any kind is given as to compliance with any statutory laws or regulations of any other jurisdiction or territory other than the European Union. When exporting to territories other than the European Union, please consult with the respective Safety Data Sheet of the concerned territory to ensure compliance or liaise with Henkel's Product Safety and Regulatory Affairs Department (ua-productsafety.de@henkel.com) prior to export to other territories than the European Union.

This information is based on our current level of knowledge and relates to the product in the state in which it is delivered. It is intended to describe our products from the point of view of safety requirements and is not intended to guarantee any particular properties.

Relevant changes in this safety data sheet are indicated by vertical lines at the left margin in the body of this document. Corresponding text is displayed in a different color on shadowed fields.



Safety Data Sheet according to Regulation (EC) No 1907/2006

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Pattex Powerkleber Stabilit Express

SDS No. : 43188
V005.1

Revision: 21.11.2018
printing date: 27.04.2021

Replaces version from: 30.07.2014

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Pattex Powerkleber Stabilit Express, Härter

1.2. Relevant identified uses of the substance or mixture and uses advised against

Intended use:

2-Component methyl methacrylate adhesive

1.3. Details of the supplier of the safety data sheet

Henkel AG & Co. KGaA
Henkelstr. 67
40589 Düsseldorf

Germany

Phone: +49 211 797 0
Fax-no.: +49 211 798 2009

ua-productsafety.de@henkel.com

1.4. Emergency telephone number

The Henkel information service also provides an around-the-clock telephone service on phone no.+49-(0)211-797-3350 for exceptional cases.

Further information is available at Poison Control Centers.

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification (CLP):

Organic peroxides	Type C
H242 Heating may cause a fire.	
Serious eye irritation	Category 2
H319 Causes serious eye irritation.	
Skin sensitizer	Category 1
H317 May cause an allergic skin reaction.	
Acute hazards to the aquatic environment	Category 1
H400 Very toxic to aquatic life.	
Chronic hazards to the aquatic environment	Category 1
H410 Very toxic to aquatic life with long lasting effects.	

2.2. Label elements

Label elements (CLP):

Hazard pictogram:**Contains**

Dibenzoyl peroxide

Signal word:

Danger

Hazard statement:

H242 Heating may cause a fire.
 H317 May cause an allergic skin reaction.
 H319 Causes serious eye irritation.
 H410 Very toxic to aquatic life with long lasting effects.

Precautionary statement:

P101 If medical advice is needed, have product container or label at hand.
 P102 Keep out of reach of children.
 P235 Keep cool.
 P280 Wear protective gloves/eye protection.
 P501 Dispose of contents/container in accordance with national regulation.

2.3. Other hazards

Persons suffering from allergic reactions to peroxides should avoid contact with the product.
 Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.

SECTION 3: Composition/information on ingredients**3.2. Mixtures****General chemical description:**

2-Component methyl methacrylate adhesive

Base substances of preparation:

Dibenzoyl peroxide
 in inert fillers

Declaration of the ingredients according to CLP (EC) No 1272/2008:

Hazardous components CAS-No.	EC Number REACH-Reg No.	content	Classification
Dibenzoyl peroxide 94-36-0	202-327-6 01-2119511472-50	10- 20 %	Org. Perox. B H241 Eye Irrit. 2 H319 Skin Sens. 1 H317 Aquatic Acute 1 H400 Aquatic Chronic 1 H410 M factor (Acute Aquat Tox): 10 M factor (Chron Aquat Tox): 10

For full text of the H - statements and other abbreviations see section 16 "Other information".
 Substances without classification may have community workplace exposure limits available.

SECTION 4: First aid measures

4.1. Description of first aid measures

General information:

In case of adverse health effects seek medical advice.

Inhalation:

Move to fresh air, consult doctor if complaint persists.

Skin contact:

Rinse with running water and soap. Skin care. Remove contaminated clothes immediately.

Eye contact:

Immediately flush eyes with soft jet of water or eye rinse solution for at least 5 minutes. If pains remain (intensive smarting, sensitivity to light, visual disturbance) continue flushing and contact/seek doctor or hospital.

Do not rub eyes; mechanical action may cause corneal damage.

Ingestion:

Rinse mouth and throat. Drink 1-2 glasses of water. Seek medical advice.

4.2. Most important symptoms and effects, both acute and delayed

May cause an allergic skin reaction.

Causes serious eye irritation.

4.3. Indication of any immediate medical attention and special treatment needed

See section: Description of first aid measures

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media:

carbon dioxide, foam, powder, water spray jet, fine water spray

Extinguishing media which must not be used for safety reasons:

High pressure waterjet

5.2. Special hazards arising from the substance or mixture

Intensifies fire by releasing oxygen.

5.3. Advice for firefighters

Wear protective equipment.

Wear self-contained breathing apparatus.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Wear protective equipment.

Avoid contact with skin and eyes.

Avoid dust formation.

6.2. Environmental precautions

Do not empty into drains / surface water / ground water.

6.3. Methods and material for containment and cleaning up

Remove mechanically.

Dispose of contaminated material as waste according to Section 13.

6.4. Reference to other sections

See advice in section 8

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Avoid naked flames, sparking and sources of ignition.
Avoid skin and eye contact.
Avoid dust formation.

Hygiene measures:

Do not eat, drink or smoke while working.
Wash hands before work breaks and after finishing work.

7.2. Conditions for safe storage, including any incompatibilities

Store in a cool place in closed original container.
Temperatures between 0 °C and + 30 °C
Do not store together with food or other consumables (coffee, tea, tobacco, etc.).

7.3. Specific end use(s)

2-Component methyl methacrylate adhesive

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational Exposure Limits

Valid for
Germany

Ingredient [Regulated substance]	ppm	mg/m ³	Value type	Short term exposure limit category / Remarks	Regulatory list
Calcium sulfate 7778-18-9		6	Exposure limit(s):		TRGS 900
Dibenzoyl peroxide 94-36-0			Short Term Exposure Classification:	Category I: substances for which the localized effect has an assigned OEL or for substances with a sensitizing effect in respiratory passages.	TRGS 900
Dibenzoyl peroxide 94-36-0		5	Exposure limit(s):	1	TRGS 900

Predicted No-Effect Concentration (PNEC):

Name on list	Environmental Compartment	Exposure period	Value				Remarks
			mg/l	ppm	mg/kg	others	
Dibenzoyl peroxide 94-36-0	aqua (freshwater)		0,000602 mg/l				
Dibenzoyl peroxide 94-36-0	aqua (marine water)		0,00006 mg/l				
Dibenzoyl peroxide 94-36-0	aqua (intermittent releases)		0,000602 mg/l				
Dibenzoyl peroxide 94-36-0	sewage treatment plant (STP)		0,35 mg/l				
Dibenzoyl peroxide 94-36-0	sediment (freshwater)				0,338 mg/kg		
Dibenzoyl peroxide 94-36-0	Soil				0,0758 mg/kg		
Dibenzoyl peroxide 94-36-0	oral				6,67 mg/kg		

Derived No-Effect Level (DNEL):

Name on list	Application Area	Route of Exposure	Health Effect	Exposure Time	Value	Remarks
Dibenzoyl peroxide 94-36-0	Workers	Inhalation	Long term exposure - systemic effects		11,75 mg/m ³	
Dibenzoyl peroxide 94-36-0	Workers	dermal	Long term exposure - systemic effects		6,6 mg/kg	
Dibenzoyl peroxide 94-36-0	General population	Inhalation	Long term exposure - systemic effects		2,9 mg/m ³	
Dibenzoyl peroxide 94-36-0	General population	dermal	Long term exposure - systemic effects		3,3 mg/kg	
Dibenzoyl peroxide 94-36-0	General population	oral	Long term exposure - systemic effects		1,65 mg/kg	

Biological Exposure Indices:

None

8.2. Exposure controls:**Respiratory protection:**

In case of dust formation, we recommend wearing of appropriate respiratory protection equipment with particle filter P (EN 14387).

This recommendation should be matched to local conditions.

Hand protection:

Recommended are gloves made from Nitril rubber (Material thickness >0,1 mm, Perforation time < 30s).Gloves should be replaced after each short time contact or contamination. Available at laboratory specialized trade or at pharmacies / chemist's shops.

In the case of longer contact protective gloves made from nitrile rubber are recommended according to EN 374.

material thickness > 0.4 mm

Perforation time > 10 minutes

In the case of longer and repeated contact please note that in practice the penetration times may be considerably shorter than those determined according to EN 374. The protective gloves must always be checked for their suitability for use at the specific workplace (e.g. mechanical and thermal stress, product compatibility, antistatic effects, etc.). The gloves must be replaced immediately at the first signs of wear and tear. The information provided by the manufacturers and given in the relevant trade association regulations for industrial safety must always be observed. We recommend that a hand care plan is drawn up in cooperation with a glove manufacturer and the trade association in accordance with the local operating conditions.

Eye protection:

Goggles which can be tightly sealed.

Protective eye equipment should conform to EN166.

Skin protection:

Suitable protective clothing

Protective clothing should conform to EN 14605 for liquid splashes or to EN 13982 for dusts.

Advices to personal protection equipment:

The information provided on personal protective equipment is for guidance purposes only. A full risk assessment should be conducted prior to using this product to determine the appropriate personal protective equipment to suit local conditions.

Personal protective equipment should conform to the relevant EN standard.

SECTION 9: Physical and chemical properties**9.1. Information on basic physical and chemical properties**

Appearance

powder

fine

white

Odor

odourless

Odour threshold

No data available / Not applicable

pH	No data available / Not applicable
Melting point	No data available / Not applicable
Solidification temperature	No data available / Not applicable
Initial boiling point	No data available / Not applicable
Flash point	No data available / Not applicable
Evaporation rate	No data available / Not applicable
Flammability	No data available / Not applicable
Explosive limits	No data available / Not applicable
Vapour pressure	No data available / Not applicable
Relative vapour density:	No data available / Not applicable
Density	No data available / Not applicable
Bulk density	450 - 550 g/l
Solubility	No data available / Not applicable
Solubility (qualitative)	Insoluble
(23 °C (73.4 °F); Solvent: Water)	
Partition coefficient: n-octanol/water	No data available / Not applicable
Auto-ignition temperature	No data available / Not applicable
Decomposition temperature	No data available / Not applicable
Viscosity	No data available / Not applicable
Viscosity (kinematic)	No data available / Not applicable
Explosive properties	No data available / Not applicable
Oxidising properties	No data available / Not applicable

9.2. Other information

No data available / Not applicable

SECTION 10: Stability and reactivity

10.1. Reactivity

Strong oxidizing agents.
Reducing agents.

10.2. Chemical stability

Stable under recommended storage conditions.

10.3. Possibility of hazardous reactions

See section reactivity

10.4. Conditions to avoid

None if used for intended purpose.

10.5. Incompatible materials

See section reactivity.

10.6. Hazardous decomposition products

At higher temperature possible generation of :
carbon dioxide
Benzoic acid
Benzene
Biphenyl
Phenyl benzoate

SECTION 11: Toxicological information

General toxicological information:

Persons suffering from allergic reactions to peroxides should avoid contact with the product.

11.1. Information on toxicological effects

Acute oral toxicity:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Species	Method
Dibenzoyl peroxide 94-36-0	LD50	> 5.000 mg/kg	rat	not specified

Acute dermal toxicity:

No data available.

Acute inhalative toxicity:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Test atmosphere	Exposure time	Species	Method
Dibenzoyl peroxide 94-36-0	LC50	> 24,3 mg/l	vapour	4 h	rat	not specified

Skin corrosion/irritation:

No data available.

Serious eye damage/irritation:

No data available.

Respiratory or skin sensitization:

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Test type	Species	Method
Dibenzoyl peroxide 94-36-0	sensitising	Mouse local lymphnode assay (LLNA)	mouse	OECD Guideline 429 (Skin Sensitisation: Local Lymph Node Assay)

Germ cell mutagenicity:

No data available.

Carcinogenicity

No data available.

Reproductive toxicity:

No data available.

STOT-single exposure:

No data available.

STOT-repeated exposure::

No data available.

Aspiration hazard:

No data available.

SECTION 12: Ecological information**General ecological information:**

Do not empty into drains, soil or bodies of water.

12.1. Toxicity**Toxicity (Fish):**

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
Dibenzoyl peroxide 94-36-0	LC50	0,06 mg/l	96 h	Oncorhynchus mykiss	OECD Guideline 203 (Fish, Acute Toxicity Test)

Toxicity (Daphnia):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
Dibenzoyl peroxide 94-36-0	EC50	0,11 mg/l	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)

Chronic toxicity to aquatic invertebrates

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
Dibenzoyl peroxide 94-36-0	EC10	0,001 mg/l	21 d	Daphnia magna	OECD 211 (Daphnia magna, Reproduction Test)

Toxicity (Algae):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
Dibenzoyl peroxide 94-36-0	ErC50	0,071 mg/l	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
Dibenzoyl peroxide 94-36-0	NOEC	0,02 mg/l	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)

Toxicity to microorganisms

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
Dibenzoyl peroxide 94-36-0	EC 50	35 mg/l	3 h		OECD Guideline 209 (Activated Sludge, Respiration Inhibition Test)

12.2. Persistence and degradability

Hazardous substances CAS-No.	Result	Test type	Degradability	Exposure time	Method
Dibenzoyl peroxide 94-36-0	readily biodegradable	aerobic	71 %	28 d	OECD Guideline 301 D (Ready Biodegradability: Closed Bottle Test)

12.3. Bioaccumulative potential

Hazardous substances CAS-No.	Bioconcentratio n factor (BCF)	Exposure time	Temperature	Species	Method
Dibenzoyl peroxide 94-36-0	66,6			fish	OECD Guideline 305 (Bioconcentration: Flow-through Fish Test)

12.4. Mobility in soil

Hazardous substances CAS-No.	LogPow	Temperature	Method
Dibenzoyl peroxide 94-36-0	3,2	22 °C	OECD Guideline 117 (Partition Coefficient (n-octanol / water), HPLC Method)

12.5. Results of PBT and vPvB assessment

Hazardous substances CAS-No.	PBT / vPvB
Dibenzoyl peroxide 94-36-0	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.

12.6. Other adverse effects

No data available.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Product disposal:

Dispose of waste and residues in accordance with local authority requirements.

Disposal of uncleaned packages:

Use packages for recycling only when totally empty.

Waste code

080409

SECTION 14: Transport information
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14.1. UN number

ADR	3077
RID	3077
ADN	3077
IMDG	3077
IATA	3077

14.2. UN proper shipping name

ADR	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S. (Dibenzoyl peroxide)
RID	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S. (Dibenzoyl peroxide)
ADN	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S. (Dibenzoyl peroxide)
IMDG	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S. (Dibenzoyl peroxide)
IATA	Environmentally hazardous substance, solid, n.o.s. (Dibenzoyl peroxide)

14.3. Transport hazard class(es)

ADR	9
RID	9
ADN	9
IMDG	9
IATA	9

14.4. Packing group

ADR	III
RID	III
ADN	III
IMDG	III
IATA	III

14.5. Environmental hazards

ADR	not applicable
RID	not applicable
ADN	not applicable
IMDG	Marine pollutant
IATA	not applicable

14.6. Special precautions for user

ADR	not applicable Tunnelcode:
RID	not applicable
ADN	not applicable
IMDG	not applicable
IATA	not applicable

The transport classifications in this section apply generally to packed and bulk goods alike. For containers with a net volume of no more than 5 L for liquid substances or a net mass of no more than 5 kg for solid substances per individual or inner package, the exemptions SP 375 (ADR), 197 (IATA), 969 (IMDG) may be applied, which can result in a deviation from the transport classification for packed goods.

14.7. Transport in bulk according to Annex II of Marpol and the IBC Code

not applicable

SECTION 15: Regulatory information**15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture**

VOC content 0,00 %
(VOCV 814.018 VOC regulation
CH)

15.2. Chemical safety assessment

A chemical safety assessment has not been carried out.

National regulations/information (Germany):

WGK: WGK = 1, slightly water endangering mixture. Classification according to the mixture rules in German AwSV regulation annex 1, number 5.2 from 18. April 2017.

BG regulations, rules, infos:

Observe the German BG-Chemie data sheet: M023 - Polyesters and epoxy resins
BG regulation: BGV B 1 Handling hazardous substances

Storage class according to TRGS 510: 11

SECTION 16: Other information

The labelling of the product is indicated in Section 2. The full text of all abbreviations indicated by codes in this safety data sheet are as follows:

H241 Heating may cause a fire or explosion.
H317 May cause an allergic skin reaction.
H319 Causes serious eye irritation.
H400 Very toxic to aquatic life.
H410 Very toxic to aquatic life with long lasting effects.

Further information:

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This information is based on our current level of knowledge and relates to the product in the state in which it is delivered. It is intended to describe our products from the point of view of safety requirements and is not intended to guarantee any particular properties.

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